

**48040F7J / B MILTOUCH (HIGH VOLTAGE)
A1000 INVERTER**

CONSTANT	VALUE	CONSTANT	VALUE
A1-00	0	E1-09	1.5
A1-01	2	E1-10	15 / 14 Note 4
A1-02	0	E2-01	Note 1
A1-03	Note 2	H1-01	40
B1-01	1	H1-02	41
B1-02	1	H1-03	7
B1-03	0	H1-04	4
B1-17	1	H1-05	3
C1-01	100	H1-06	5
C1-02	20	H1-07	A
C1-03	160	H2-01	0
C1-04	160	H3-02	0
C2-01	2.5	H3-06	0
C2-03	2.5	H3-10	5
C6-01	0	L1-01	0
C6-02	3	L2-01	2
D1-17	10	L3-01	0
E1-01	460 / 400 Note 4	L3-03	100%
E1-03	F	L3-04	0
E1-04	170	L3-05	0
E1-05	460 / 400 Note 4	L8-05	0
E1-06	60	L8-07	0
E1-07	3	L8-09	0
E1-08	30 / 28 Note 4		

Note 1: Enter Ampere rating of inverter

Note 2: 2220 is initialize - otherwise 0

Note 3: How to wire motor:

For 380 – 400V, wire motor 380V

For 415 – 480V, wire motor 480V

Note 4: Motor wired for 480V / motor wired for 380V

Release Date: December 17, 2013

Revision C